



Edgetek™ XT X XT 1001 Natural Copolyester

Key Characteristics

Product Description

Edgetek™ XT high performance blends offer outstanding strength, durability and chemical resistance through the combination of Eastman Tritan™ copolyester with other various polymeric resins. Edgetek™ XT blends made with Tritan™ copolyester are available in standard grades or can be customized to meet specific performance requirements.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• BPA Free • Chemical Resistant • Cleanable	• Good Color Stability • Good Processability • Good Toughness	• High Impact Resistance • Hydrolytically Stable • Medium Heat Resistance
Uses	• Appliance Components • Appliances • Consumer Applications • Electrical Housing	• Household Goods • Housings • Industrial Applications • Kitchenware	• Medical Devices • Medical/Healthcare Applications
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	18 g/10 min	18 g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in (3.18 mm))	5.6E-3 in/in	0.56 %	ASTM D955
Molding Shrinkage - Across Flow (0.125 in (3.18 mm))	4.5E-3 in/in	0.45 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	252000 psi	1740 MPa	ASTM D638
Tensile Strength ³ (Yield)	6000 psi	41.4 MPa	ASTM D638
Tensile Strength ² (Break)	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation ² (Break)	40 %	40 %	ASTM D638
Flexural Modulus ⁴	276000 psi	1900 MPa	ASTM D790
Flexural Strength ⁴	10800 psi	74.5 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	16 ft·lb/in	850 J/m	ASTM D256
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	201 °F	94.0 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	176 °F	80.0 °C	ASTM D648
CLTE - Flow (-22 to 86°F (-30 to 30°C))	4.2E-5 in/in/°F	7.5E-5 cm/cm/°C	ASTM D696

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)

³ 2.0 in/min (51 mm/min)

⁴ 0.50 in/min (13 mm/min)
